- (d) *Priming*. Suitable means shall be provided for priming centrifugal pumps which are not of the self-priming type.
- (e) Location. (1) For self-propelled vessels, if the engines and boilers are in two or more watertight compartments, the bilge pumps must be distributed throughout these compartments. On other self-propelled vessels and mobile offshore drilling units, the bilge pumps must be in separate compartments to the extent practicable. When the location of bilge pumps in separate watertight compartments is not practicable, alternative arrangements may be submitted for consideration by the Marine Safety Center.
- (2) For nonself-propelled vessels requiring two bilge pumps, these pumps, insofar as practicable, shall be located in separate watertight machinery spaces. When the location of bilge pumps in separate watertight compartments is not possible, the Commandant will consider alternate arrangements of the bilge pumps.
- (3) The emergency bilge pumps shall not be installed in a passenger ship forward of the collision bulkhead.
- (4) Each hull of a vessel with more than one hull must have at least two means for pumping the bilges in each hull. No multi-hulled vessel may operate unless one of these means is available to pump each bilge.
- (f) Other pumps. Sanitary, ballast, and general service pumps having the required capacity may be accepted as independent power bilge pumps if fitted with the necessary connections to the bilge pumping system.

[CGFR 68–82, 33 FR 18843, Dec. 18, 1968, as amended by CGD 79–023, 48 FR 51007, Nov. 4, 1983; CGD 77–140, 54 FR 40608, Oct. 2, 1989; 55 FR 39968, Oct. 1, 1990; CGD 83–043, 60 FR 24773, May 10, 1995; USCG–2004–18884, 69 FR 58346, Sept. 30, 2004]

§ 56.50-57 Bilge piping and pumps, alternative requirements.

- (a) If a passenger vessel complies with §§171.075 and 171.082 of this chapter, its bilge pumping and piping systems must meet §§56.50–50 and 56.50–55, except as follows:
- (1) Each bilge pumping system must comply with—
- (i) Regulation 19(b) of the Annex to IMCO Resolution A.265 (VIII) in place

- of $\S56.50-55(a)(1)$, 56.50-55(a)(3), and 56.50-55(f);
- (ii) Regulation 19(d) of the Annex to IMCO Resolution A.265 (VIII) in place of §56.50–55(a)(2).
- (2) Each bilge main must comply with Regulation 19(i) of the Annex to IMCO Resolution A.265 (VIII) in place of §56.50-50(d) except—
- (i) The nearest commercial pipe size may be used if it is not more than onefourth inch under the required diameter; and
- (ii) Each branch pipe must comply with §56.50–50(d)(2).
- (b) The standards referred to in this section, which are contained in the Inter-governmental Maritime Consultative Organization (IMCO) Resolution A.265 (VIII), dated December 10, 1973, are incorporated by reference. This document is available from the National Technical Information Service, Springfield, Virginia, 22151, under the title "Regulations on Subdivision and Stability of Passenger Ships as Equivalent to part B of chapter II of the International Convention for the Safety of Life at Sea, 1960" (Volume IV of the U.S. Coast Guard's "Commandant's International Technical Series", USCG CITS-74-1-1.)

[CGD 76-053, 47 FR 37553, Aug. 26, 1982, as amended by CGD 79-023, 48 FR 51007, Nov. 4, 1983]

§ 56.50-60 Systems containing oil.

- (a)(1) Oil-piping systems for the transfer or discharge of cargo or fuel oil must be separate from other piping systems as far as practicable, and positive means shall be provided to prevent interconnection in service.
- (2) Fuel oil and cargo oil systems may be combined if the cargo oil systems contain only Grade E oils and have no connection to cargo systems containing grades of oil with lower flash points or hazardous substances.
- (3) Pumps used to transfer oil must have no discharge connections to fire mains, boiler feed systems, or condensers unless approved positive means are provided to prevent oil from being accidentally discharged into any of the aforementioned systems.
- (b) When oil needs to be heated to lower its viscosity, heating coils must be properly installed in each tank.